

Date: Wednesday, 09/04/2008 9:18:35 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RESTRICTOR ELBOW		
Job Number	: 38507					
Estimate Number	: 10927					
P.O. Number	:			Part Number	: D2005011	
This Issue	09/04/2008	S.O. No.	:	Drawing Number	: D2005 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	11	Type	SMALL /MED FAB	Drawing Revision	: C	
Previous Run	: 33340			Material	:	
Written By	:			Due Date	: 30/04/2008	
Checked & Approved By	: <u>JO 08.4.09</u>			Qty:	5	Um: Each
Comment	: Est. B99.08.24 Re-format DM/EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	AN8338J	Elbow,Bulkhead-M-Flare	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Elbow,Bulkhead-M-Flare	FF 08-04-24 (5)
		Pick:	
		Qty Part Number Description Batch	<u>105057x3 1/07736x2</u>
2.0	D2005003	Restrictor	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Restrictor	FF 08-04-24 (5)
		Pick:	
		Qty Part Number Description Batch	<u>B33793</u>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-011 Press fit D2005-003 restrictor in place as per Dwg. D2005-011 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-011	FF 08-04-24 (5)
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	FF 08-04-24 (5)

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>507</i> <i>10/04/24</i> <i>(5)</i>		
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>08/04/29/10</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		<i>mf 08-04-28</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

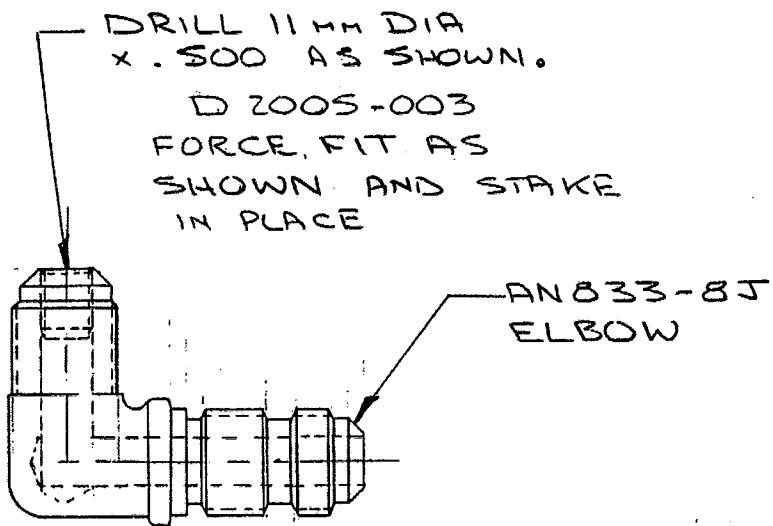
NOTE: Date & initial all entries

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>sf</i>	APPROVED <i>sf</i>	DRAWING NO. D2005-011
DATE 96.04.17	TITLE RESTRICITOR ELBOW	REV C SHEET 1 OF 1 SCALE

C REDRAWN 96.04.17 *sf***RELEASED**

97/07/03 DS

DETAIL OF D2005-011SCALE 1:1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38507